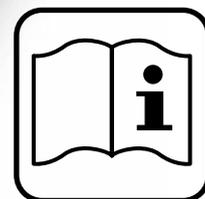




# STAYER

## VAC2050C

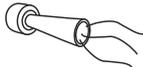
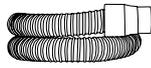
- ES** Manual de instrucciones
- IT** Istruzioni d'uso
- GB** Operating instructions
- FR** Instructions d'emploi
- P** Manual de instruções
- TR** Inverter Kaynak Makinesi



Área Empresarial Andalucía - Sector 1  
C/ Sierra de Cazorra, 7  
28320 - Pinto (Madrid) SPAIN  
Email: [sales@grupostayer.com](mailto:sales@grupostayer.com)  
Email: [info@grupostayer.com](mailto:info@grupostayer.com)

[www.grupostayer.com](http://www.grupostayer.com)



		<b>VAC 2050 C</b>
	W	In1200/ Out 2000
	KPa	17
	L	30
	m <sup>3</sup> /h	166
	m	4.5
	mm	Ø 38
	Kg	11
	L <sub>PA</sub> dB(A)	69
	L <sub>WA</sub> dB(A)	80
	a <sub>h</sub> m/s <sup>2</sup>	EN 60745, K = 3dB (L <sub>PA</sub> L <sub>WA</sub> ) K = 1,5 m/s <sup>2</sup> (a <sub>h</sub> )

This manual is consistent with the date of manufacture of your machine, you will find information on the technical data of the machine acquired manual check for updates of our machines on the website: [www.grupostayer.com](http://www.grupostayer.com)

## For Your Safety



**Working safely with this machine is possible only when the operating and safety information are read completely and the instructions contained therein are strictly followed.**

## 1. Contents

	page
<b>2. Specific safety instructions</b> .....	<b>12</b>
<b>3. Instructions for use</b> .....	<b>12</b>
3.1 Placement.....	12
3.2 Assembly.....	12
3.3 Illustrated description.....	12
<b>4. Operating instructions</b> .....	<b>13</b>
4.1 Placement and testing .....	13
4.2 Tool change.....	13
4.3 Tuning operations .....	13
4.4 General Instructions for use.....	13
<b>5. Maintenance and service instructions</b> .....	<b>13</b>
5.1 Cleaning.....	13
5.2 Repair service .....	14
5.3 Warranty .....	14
5.4 Disposal and recycling.....	14
<b>6. Regulations</b> .....	<b>14</b>
6.1 Technical Data .....	14
6.2 EU declaration of conformity.....	15

## 2. Specific safety instructions

Never vacuum: hot ash , liquid or explosive vapors, undiluted acids and solvents, mud, gasoline, thinners for varnishes and fuel oil, flammable or toxic liquids, such as “toner” photocopiers or other volatile substances (substances that entrained vortex with air drawn, can cause explosive vapors or hazardous mixtures), acetone, acids and solvents undiluted (substances that corrode the material used in construction of the apparatus), coal burning or the like asbestos or asbestos dust .

- Avoid this vacuum cleaner placed very close to sensitive organs such as ears, mouth, eyes, wear appropriate protection for these.
- Do not leave the vacuum cleaner without custody of children or people with disabilities to use .
- Never leave the plug connected to the network unnecessarily if you are not using .
- When cleaning, maintenance or in case of replacement parts, switch off the engine and remove the mains plug.

## 3. Instructions for use

The unit is intended for pick-up and vacuuming of non hazardous materials and non-flammable liquids. BIA filter category C.

### 3.1 Placement

Place the apparatus in its working position; when necessary, fasten it by means of chain 14 that is located at the bottom portion of the machine.



**Check the filling level of the dirt tank before starting to work and empty the tank if necessary.**



**Make sure that you correctly insert the dust collecting bag 11 so as to allow the machine to operate.**

### 3.2 Assembly



**Do never remove the dust collecting bag 11 as the vacuum cleaner will not work without it; it must be there for suctioning both dry and liquid matter.**

Unlock the latches **10** and remove the vacuum top **3**.

Make sure that the collecting bag **11** is well seated along its whole length against the inner wall of the tank **9**. Reattach the vacuum top **3**.

Secure fasteners **10**.

Insert suction hose **8** into housing **7**, such that it remains firmly fastened and turn it clockwise up to the stop.

Firmly fit suction tubes one **8** in the other **17**. Flexible drain tube **13** must be mounted in housing **16** so that it may suction liquids.

### 3.3 Illustrated description

1. Transport base.
2. Transport handle.
3. Upper part of vacuum cleaner (motor).
4. Switch.
5. Power outlet for electrical tools.
6. Wheels.
7. Housing for suction hose (fitting).
8. Suction hose.
9. Tank.
10. Fasteners.
11. Dust collecting bag.
12. Fluted filter.
13. Flexible drain tube.
14. Static load chain..
15. Tank lock/unlock.
16. Housing for drain hose.
17. Telescopic tube.
18. 2-position brush.
19. Round brush.
20. Flat nozzle.

## 4. Operating instructions

### 4.1 Placement and testing

#### Initial operation

Observe correct mains voltage: The voltage of the power source must agree with the voltage specified on the nameplate of the machine.

#### Antistatic chain (Fig 14)

Always connect the chain of static discharge (fig.14) to the bottom of the vacuum cleaner. This will eliminate the possibility to 100% unpleasant electric shock (cramps) due to accumulation of static electricity when aspirated into carpets, rugs and the like.

#### Switching On and Off

To start the suction cleaner, place operation mode switch 4 ON (-).

To disconnect the vacuum cleaner, place operation mode switch 4 OFF (O).

#### Operation with remote automatic Switching

Place switch 4 to the operation symbol with remote automatic connection (=).

The vacuum cleaner automatically starts operating after 4 seconds after the electrical tool has been switched on.

To terminate the vacuum cleaner's work, switch off the electrical tool. The vacuum cleaner will disconnect automatically after approx. 4 seconds. Once turned off, place switch (o).

### 4.2 Tool change

#### Replace a damaged filter immediately.

Insert new or cleaned folded filter and ensure firm seating.

### 4.3 Tuning operations

#### Wet Vacuuming

 **Danger of explosion and fire! Do not vacuum inflammable or explosive fluids; for example, benzene, oil, alcohol, solvents. Do not vacuum hot or burning dust. Do not operate the machine in rooms where the danger of an explosion exists.**

- Open the fasteners **10** at both sides, raise and remove the upper part **3** of the vacuum cleaner.
- Before vacuum cleaning liquids, the HEPA dust filter **12** must be removed.
- Empty and clean the suction tank **9** before vacuuming liquids.
- Before opening and emptying must indispensably removed the plug in the socket.
- Position collecting bag **11** correctly so that vacuum cleaner may operate correctly.
- Place the upper part **3** of the vacuum cleaner once the collecting bag has been positioned, and close using the clips **10** at both sides.

#### Dry vacuum cleaning

1. Open fasteners **10** at both sides, raise and remove the upper part of the vacuum cleaner.
2. Confirm that the fluted filter **12** and the collecting bag **11** are positioned correctly.
3. Place the upper part **3** of the vacuum cleaner, close using the clips **10** at both sides.



**For dry and wet operation always the filter **12** and bag **11** must be positioned correctly.**

### 4.4. General instructions for use

In the case of inadequate vacuuming performance, check the following:

- Is the vacuum top **3** attached properly?
- Are the extension wands connected firmly?
- Is the container full?
- Is fluted filter **12** saturated with dust?
- Is bag **11** positioned correctly?

The 2-position brush **18** has a pedal for its use for hard floors (with the brush outwards for better cleaning) and carpets (with the brush inwards for more efficacious cleaning).

The round brush **19** is used on narrow and hard surfaces, e.g. shelves, tables, etc.

The flat nozzle **20** is used in narrow spaces such as corners, furniture, etc.

## 5. Maintenance and service instructions

### 5.1 Cleaning



**Before any work on the machine itself, pull the mains plug.**

Always keep the machine clean.

Use compressed air or a damp cloth to keep clean the vacuum cleaner.

#### Container

Wipe out the container **9** from time to time with a commercially available, non-scouring cleaning agent and allow to dry.

### 5.2 Repair service

Our after-sales service responds to your questions concerning maintenance and repair of your product as well as spare parts. Exploded views and information on spare parts can also be found under: [info@grupostayer.com](mailto:info@grupostayer.com)

Our customer consultants answer your questions concerning best buy, application and adjustment of products and accessories.

### 5.3 Warranty

#### Warranty card

Included in the documentation that accompanies this equipment, you should find the warranty card. You should fill out the card completely and return to vendor with a copy of purchasing receipt or invoice and you should receive a receipt.

**Note:** If you cannot find the warranty card within the documentation, you must ask for it through your supplier.

The warranty is limited only to manufacturing defects and expire if pieces have been removed or manipulated or repaired other than the manufacturer.

### 5.4 Disposal and recycling

The machine, accessories and packaging should be sorted for environmental-friendly recycling.

**Only for EC countries:**

#### Do not dispose of power tools into household waste!



According to the European Guideline 2002/96/EC for Waste Electrical and Electronic Equipment and its implementation into national right, power tools that are no longer usable must be collected separately and disposed of in an environmentally correct manner.

**Subject to change without notice.**

## 6. Regulations

### 6.1 Technical Data

 = Power input.

 = Suction capacity.

 = Container capacity.

 = Flow.

 = Cable length.

 = Pipe diameter.

 = Weight.

$L_{WA}$  = Sound power level.

$L_{PA}$  = Sound pressure level.

 = Vibration.

The values given are valid for nominal voltages [U] 230/240 V ~ 50/60 Hz - 110/120 V ~ 60Hz. For lower voltage and models for specific countries, these values can vary. Please observe the article number on the type plate of your machine. The trade names of the individual machines may vary.

#### Noise Vibration Information

Measured values determined according to EN 23 744 (1.60 m height, 1 m distance).

Typically the A-weighted sound pressure level of the product is 69 dB (A).

#### Wear hearing protection!

Total vibration Ah values (vector sum of three directions) and uncertainty K determined according to EN 60745:  $a^h = 4 \text{ m/s}^2$ ,  $K < 1.5 \text{ m/s}^2$



The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

**6.2 EU declaration of conformity**

The undersigned:

**STAYER IBERICA,S.A.**

With address at:

Calle Sierra de Cazorla, 7  
Área EmpresarialAndalucra - Sector 1  
28320 PINTO (MADRID)  
Tel.: +34 91 691 86 30 / Fax: +34 91 691 86 31

**CERTIFIES**

That the machine:

Type: **UNIVERSAL VACUUM CLEANER**

Models: **VAC2050C**

We declare under our sole responsibility that this product is in conformity with the following standards or standardization documents: EN 60335-2-69: 2013 according to the provisions of the directives 2006/42/EEC, 2006/95/EEC, 2004/108/EEC

*January 5, 2017*

**Ramiro de la Fuente**  
Managing Director

  
**CE**  **R0HS**



**STAYER**

Área Empresarial Andalucía - Sector 1  
C/ Sierra de Cazorla, 7  
28320 - Pinto (Madrid) SPAIN  
Email: [sales@grupostayer.com](mailto:sales@grupostayer.com)  
Email: [info@grupostayer.com](mailto:info@grupostayer.com)



[www.grupostayer.com](http://www.grupostayer.com)